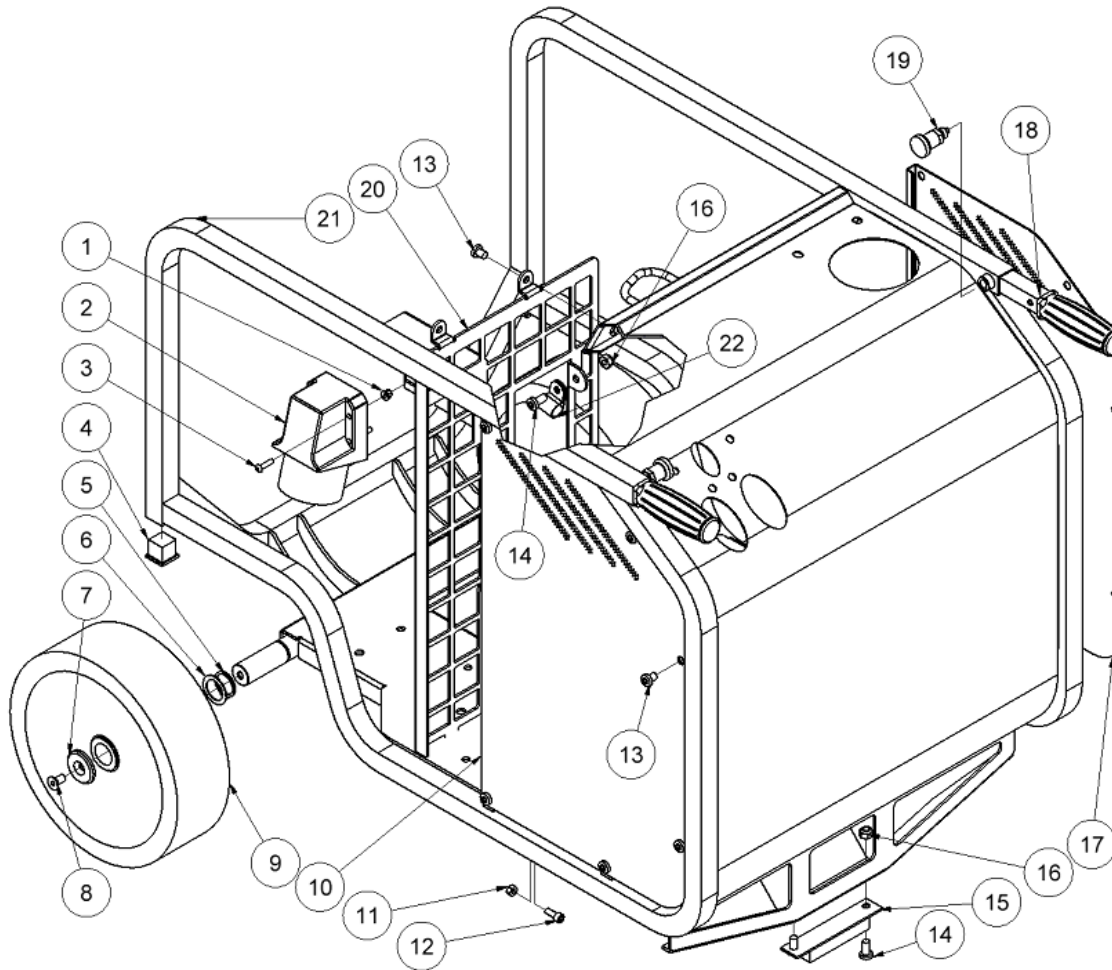


# HPP18E FLEX spare part list

## From serial number 12924

Fig. 1

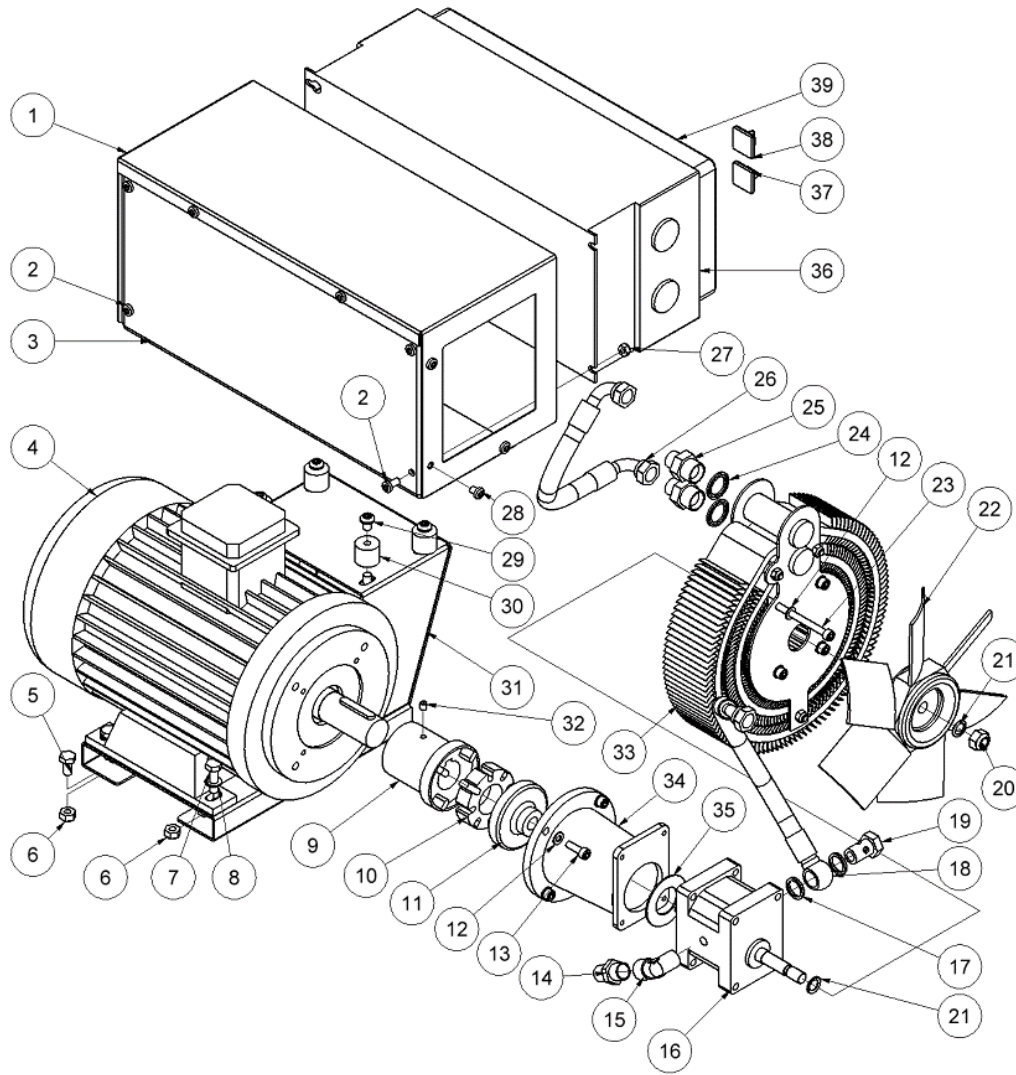


Pos.	Part No.	Description	Pcs.
1	9922054	Nut M5	4
2	9922144	CEE Plug	1
3	7632550	Screw M5x20	4
4	7721125	Tube plug	2
5	7621098	Retaining ring AS25x2	2
6	7621100	Shim ring 25/35/1 mm	2
7	8223321	Wheel lock	2
8	7632539	Screw M8x16mm	2
9	8722384	Wheel	2
10	8223341	Side cover right side	1
11	7621029	Nut M6	2
12	7621332	Screw M6x16	2
13	7621042	Screw M8x10mm	14
14	7621044	Screw M8x16mm	3
15	8721095	Rubber foot	1
16	7621010	Lock nut M8	3
17	8223340	Side cover left side	1
18	9022430	Pull-out handle w/ rubber grip	2
19	7721197	Bolt	2
20	8223346	Safety guard	1
21	8223339	Chassis complete HPP18E	1
22	7421065	Cabel clamp	1

# HPP18E FLEX spare part list

## From serial number 12924

Fig. 2

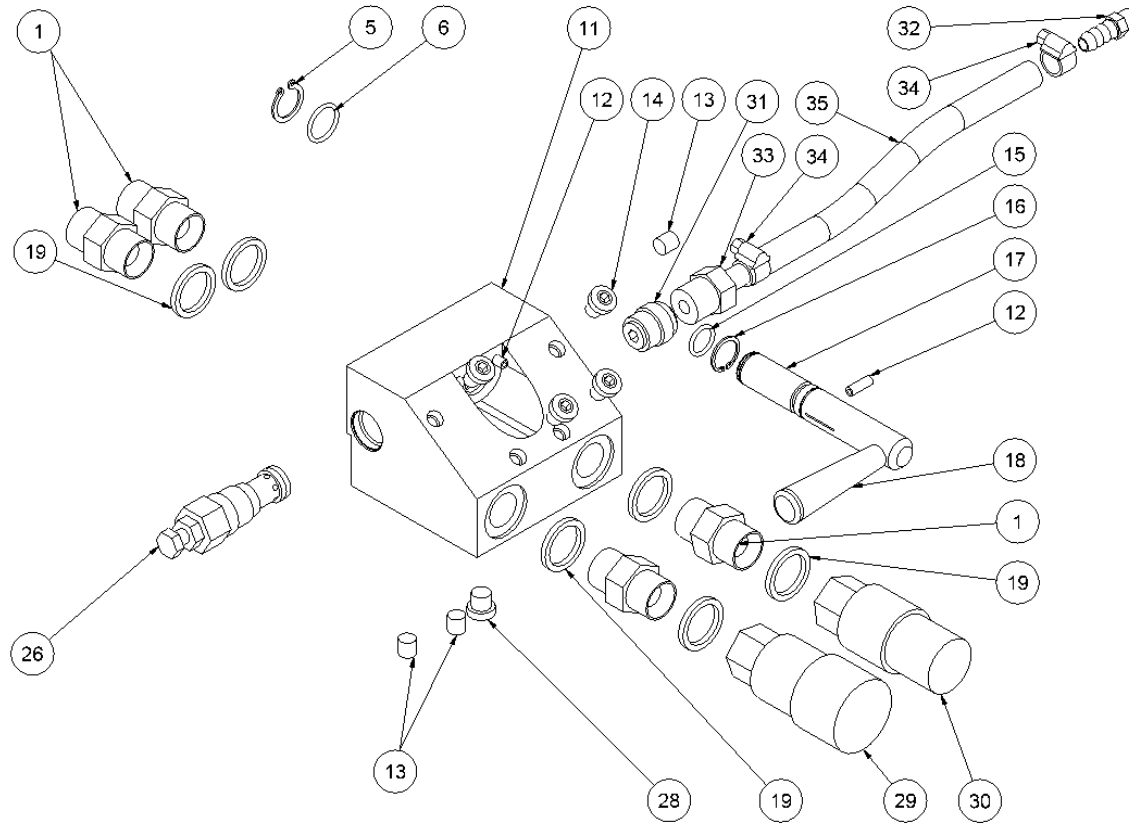


Pos.	Part No.	Description	Pcs.
1	8223401	Drive top guard	1
2	7621044	Screw M8x16	4
3	8123336	Drive mount	1
4	7321321	Electrical motor 11/13.2 kW	1
5	7621334	Screw M10x20	4
6	7621027	Nut M10	8
7	7621163	Screw M10x35	4
8	7621172	Washer M10	4
9	7421438	Coupling motor part	1
10	7421437	Rubber coupling	1
11	7421439	Coupling pump 20Nm	1
12	7621171	Washer M8	8
13	7631496	Screw M8x25mm <i>Loctite 243</i>	4
14	7421080	Hose fitting 3/4"x1/2" <i>Loctite 542</i>	1
15	7421060	Angle nipple 1/2" <i>Loctite 542</i>	1
16	7421624	Pump 14cc	1
	9021667	Seal kit for hydraulic pump	1
17	7521072	Seal ring 1/2"	2
18	8721443	Pressure hose w/ banjo	1
19	7421062	Banjo bolt 1/2"	1
20	7621111	Nut M14x1.5	1
21	7621117	Spring washer M14	2
22	8321561	Fan Ø280-6	1
23	7621043	Screw M8x110mm <i>Loctite 243 - 15Nm</i>	4
24	7521118	Seal ring 3/4"	2
25	7421582	Hose fitting 1/2"x3/4"	2
26	8721590	Cooler pressure hose	1
27	7621010	Nut M8	4
28	7621042	Screw M8x10	8
29	7623338	Screw M10x12	8
30	8722356	Rubber damper	4
31	8223387	Motor mount	1
32	7621031	Set Screw M8x8 <i>Loctite 243 - 7Nm</i>	1
33	2121103	Cooler complete <i>See figure 6</i>	1
34	7421068	Coupling housing	1
35	9922133	Centering washer	1
36	8223335	Drive unit	1
37	7323373	Speed selector	1
38	7323372	On/off switch	1
39	7323376	Front panel	1

# HPP18E FLEX spare part list

## From serial number 12924

Fig. 3

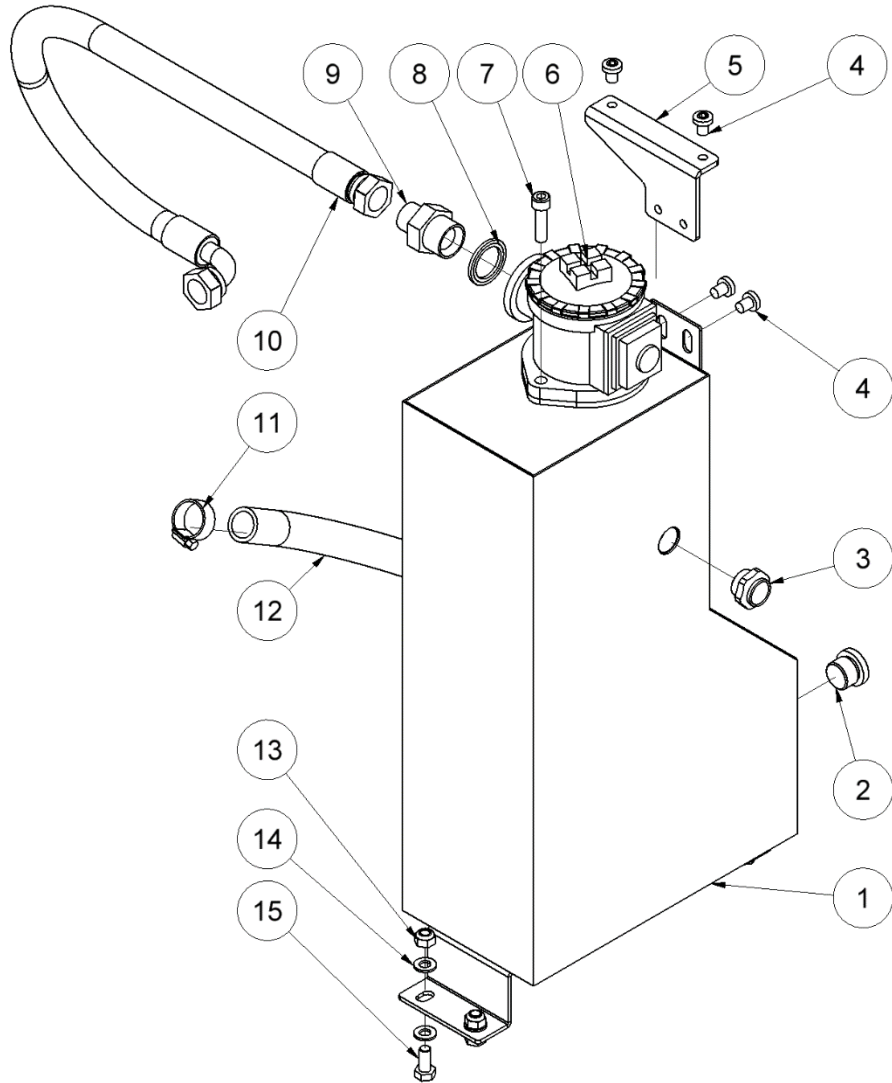


Pos.	Part No.	Description	Pcs.
1	7421063	Fitting 1/2"x1/2" BSP	4
5	7621606	Retaining ring A17	1
6	7521609	O-ring 17x2mm	1
11	8221731	Valve block	1
12	7621050	Roll pin Ø5x14mm	3
13	7621037	Pipe plug 1/8" <i>Loctite 542</i>	3
14	7621044	Screw M8x16	4
15	7521608	O-ring 13x2mm	1
16	7621607	Retaining ring AV17	1
17	8221605	Spool	1
18	7721094	Lever ON/OFF <i>Loctite 243</i>	1
19	7521072	Seal ring 1/2"	6
26	7421587	Pressure relief valve <i>40 Nm</i>	1
28	7621323	Threaded plug 1/8" w/ seal	1
29	7401142	Q.R coupling 1/2" female	1
30	7401141	Q.R coupling 1/2" male	1
31	7421733	Check valve	1
32	7421734	Hose fitting 3/8"x1/8" <i>Loctite 542</i>	1
33	7421735	Hose fitting 3/8"x1/2" <i>Loctite 542</i>	1
34	7421740	Hose clip 3/8"	2
35	9021739	Hose 3/8"	1
-	2121660	Valve Block complete	1

# HPP18E FLEX spare part list

## From serial number 12924

Fig. 4

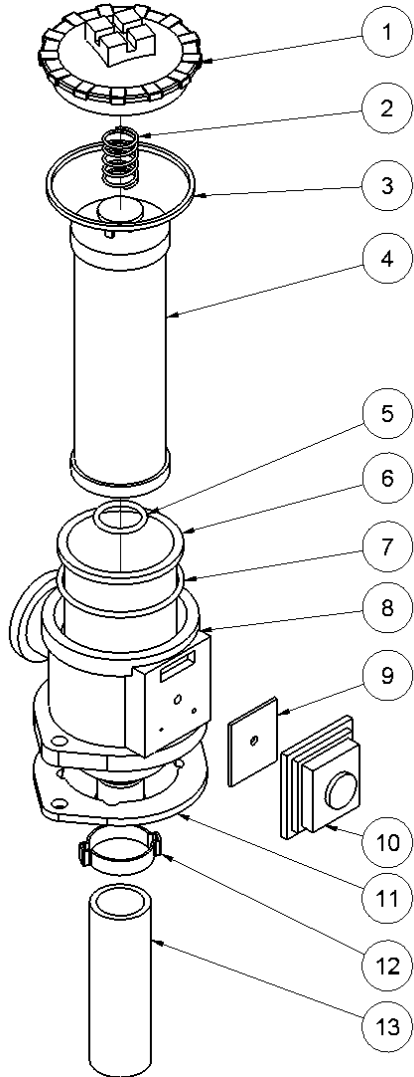


Pos.	Part No.	Description	Pcs.
1	8223342	Hydraulic oil tank HPP18	1
2	7621075	Threaded plug 1/2" w/ seal	1
3	7721099	Sight glass 1/2" w/ seal	1
4	7621042	Screw M8x10	4
5	8223343	Tank mount bracket	1
6	8421092	Filter arrangement complete	1
7	7621045	Screw M8x30 <i>Loctite 243</i>	2
8	7521118	Seal ring 3/4"	1
9	7421582	Fitting 1/2"x3/4"	1
10	8723397	Cooler pressure hose	1
11	7421082	Hose clip 3/4"	2
12	9021769	Suction hose 3/4"	1
13	7621010	Nut M8	4
14	7621171	Washer M8	8
15	7623004	Screw M8x18	4

# HPP18E FLEX spare part list

## From serial number 12924

Fig. 5



Pos.	Part No.	Description	Pcs.
1	9421189	Filter cover	1
2	9421193	Filter spring	1
3	9421502	Seal f/filter cover <i>Included in 942118</i>	1
4	9421190	Filter element	1
5	-	O-ring Ø3x22 <i>Included in 9421188</i>	1
6	-	Filter cup	1
7	-	O-ring Ø3x60 <i>Included in 9421188</i>	1
8	-	Filter housing	1
9	9422041	Ventilation filter	1
10	9422042	Cover f/ ventilation filter	1
11	-	Seal <i>Included in 9421188</i>	1
12	7621789	Hose clamp	1
13	9022043	Filter hose	1
-	9421188	Seal kit filter <i>Pos. 3, 5, 7 and 11</i>	1
-	8421092	Filter arrangement complete	1